

## INDUSTREX Films for Industrial X-ray Use - Product Guide<sup>1</sup>

INDUSTREX Film / Product Code	System Class <sup>2</sup>		Notched	Replaces		Available Formats (code)						Spectral Sensitivity	Safelight Filter	AUTOMATIC Processing Chemicals <sup>3</sup> Developer — Fixer	Recommended Starting Points
	ASTM E1815	ISO 11699-1 EN ISO 11699-1		AGFA	FUJI	Sheets			Rolls						
						Non-interleaved (1)	Interleaved (5)	READY-PACK II (2)	PB Contactpak (7)	NIF Rolls (bulk) (359)	Lead Pack (382)				
DR50 / 6536	Special	C1	✓	D2	IX25	✓							X-ray and visible blue light  (Red) 1, 2 or GBX-2	<b>DEVELOPER</b> INDUSTREX Single Part Developer Replenisher, mixed 1:3 w/H <sub>2</sub> O <b>Replenishment Rate:</b> 665 mL/m <sup>2</sup>  <b>FIXER</b> INDUSTREX LO Fixer and Replenisher, mixed 1:3 w/H <sub>2</sub> O <b>Replenishment Rate:</b> <sup>4</sup> 1200 mL/m <sup>2</sup>	<b>AUTOMATIC</b> 8 minute cycle Developer Time and Temperature: 100 seconds @ 26° C (79° F)  5 minute cycle Development Time and Temperature: 60 seconds @ 30° C (86° F)  <b>MANUAL</b> <sup>6</sup> Development Time and Temperature: 4 minutes @ 22° C (72° F)
M100 / 5532	Class 1	C2	✓	D3	IX50	✓		✓	✓	✓	✓	✓			
MX125 / 4748	Class 1	C3		D4	IX50	✓	✓	✓	✓	✓	✓	✓			
T200 / 6537	Class 1	C4	✓	D5	IX80	✓	✓			✓	✓				
AA400 / 5533	Class 2	C5	✓	D7	IX100	✓	✓	✓	✓	✓	✓	✓			
HS800 <sup>5</sup> /5747	--	--	✓	D8/ F8	IX150	✓			✓	✓					

<sup>1</sup> Please refer to the NDT Resources at [www.carestream.com](http://www.carestream.com) for film and chemistry technical data.

<sup>2</sup> Classification applies to INDUSTREX films processed in INDUSTREX chemicals, not the other manufacturer's product they are replacing.

<sup>4</sup> For optimum archivability, such as required for nuclear applications, a 10 % increase in fixer replenishment rate may be desirable. For more information, consult TI-6K7080 INDUSTREX Films Technical Data.

<sup>5</sup> HS800 displays high speed and contrast throughout an extended range of optical densities when used with fluorescent and fluorometallic screens. HS800 is recommended for use with LANEX Fast Screens, CAT No. 116 0688.

<sup>6</sup> Eliminate guesswork in determining the proper exposure and get more consistent results by using the INDUSTREX Ir192 Film Exposure Calculator available through your regional Carestream NDT sales manager.

### <sup>3</sup> Automatic

INDUSTREX Single Part Developer Replenisher to make 40L, CAT No. 531 5288  
 INDUSTREX Single Part Developer Starter to make 19L, CAT No. 835 1413  
 INDUSTREX LO Fixer and Replenisher to make 40L, CAT No. 515 9082

### Manual

INDUSTREX Manual Developer Kit to make 40L, CAT No. 105 7009  
 - Kit contains 2 five-liter bottles of developer, 2 one-liter bottles of developer and 2 bottles of stop bath.  
 INDUSTREX Manual Fixer Kit to make 40L, CAT No. 105 7017  
 - Kit contains 2 five-liter bottles of fixer, 2 one-liter bottles of fixer and 2 bottles of rinse solution.  
 Sold separately as  
 INDUSTREX Manual Developer to make 40L, CAT No. 532 0635  
 INDUSTREX Manual Fixer to make 40L, Cat No. 532 0643  
 INDUSTREX Manual Stop Bath to make 40L, CAT No. 105 4873  
 INDUSTREX Manual Rinse Solution to make 40L, CAT No. 105 7025